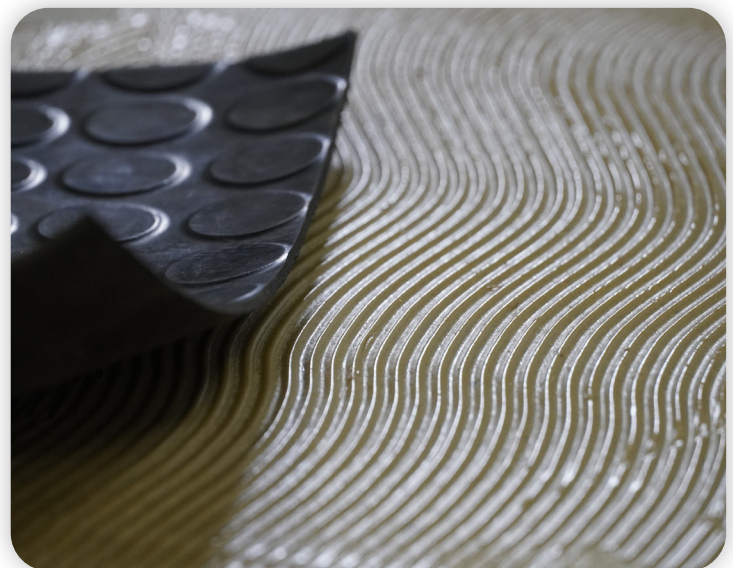
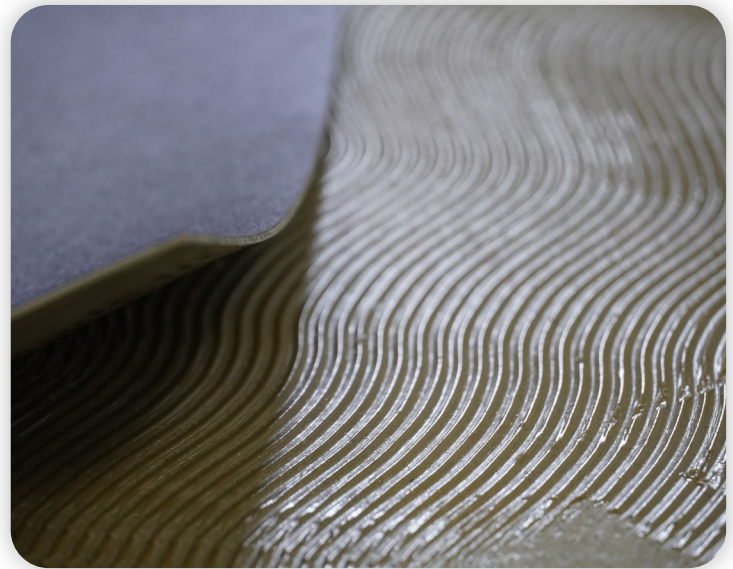







Lechner

SOLUTIONS FOR PROFESSIONAL CONSTRUCTION



FIELDS OF APPLICATION

-  RESILIENT LINE
-  WOOD LINE
-  MARINE LINE
-  ARTIFICIAL GRASS LINE
-  EQUIPMENT AND ACCESSORIES LINE

HYCOL KD UNIVERSAL

HIGH-PERFORMANCE UNIVERSAL ACRYLIC ADHESIVE WITH A LONG OPEN TIME FOR INSTALLING FLOORING AND WALL COVERINGS

DESCRIPTION AND USES PRODUCT FOR PROFESSIONAL USE ONLY

High-performance acrylic adhesive in aqueous dispersion with long open time, suitable for installing homogeneous and heterogeneous PVC flooring and wall coverings, rubber civil flooring, textiles, linoleum, semi-flexible vinyl and vinyl on foam, on absorbent or non-absorbent substrates and in environments subject to static or even the most dynamic loads (hospitals, department stores, airports, etc.).

PRODUCT FEATURES



Application

Lechner toothed trowel no.1- no.2



Suitable for indoor use



Suitable for under-floor heating systems



Suitable for wheelchairs

Waiting time

10 to 40 mins depending on the absorbency of the substrate



Open time

60 minutes

Dry-to-walk-on time

6 hours

Final setting time

48-72 hours



Appearance

Paste



Color

White



Chemical base

Acrylic resin in aqueous emulsion



Storage

12 months in original sealed packaging



Consumption

250-400 g/m²



Operating temperature

+10 - +30 °C



Cleaning

Water (as long as the product is fresh)



Susceptible to frost

METHOD OF USE

The substrate must be flat, absorbent, compact, in good condition, clean, established, uniformly dry and free from detaching substances such as oils, waxes, excess dust, etc. If there are any cracks or fissures, these must be first repaired with SIGEPOX. Maximum allowable residual moisture content:

- Concrete substrates: max. 2.0%; with underfloor heating max. 1.7%

- Gypsum or anhydrite substrates: max. 0.5%; with underfloor heating max. 0.2%

For higher R.H. values, please contact the Lechner S.p.A. Technical Service Department.

It is recommended to check that there is no rising damp, in which case it is not possible to install. If surfaces are dusty, insufficiently compact or highly absorbent, they should be treated in advance with the appropriate primers, such as PRIMER 99 or PRIMER AC PLUS. An insufficiently flat or uneven laying surface can be leveled with cement-based leveling compounds, such as LIVELLANTE 140M, RASODUR MAXI, ULTRADUR, RASODUR, LEVELFAST or LEVELFAST S after priming the surface with PRIMER 99 for absorbent substrates, and ECOGRIP or ECOGRIP PLUS for poorly or non-absorbent substrates. Non-heating substrates that still have an excessive degree of residual moisture (max. 5%) when the flooring is laid must be sealed with appropriate primers, such as: PU series, EPOPRIMER or TRIX, depending on the absorbency of the surface, sanded and then smoothed with a minimum thickness of at least 2-3 mm. In this case, it is necessary to spread plenty of dry siliceous sand of a suitable grain size (0.5-1 mm) on the last coat of waterproof treatment while it is still fresh, subsequently removing any excess sand not anchored after the primer has dried, to ensure good anchorage of the skim coat to the substrate. Heating substrates can be reinforced but not waterproofed. Mix the product before use. Apply the adhesive on the substrate using an appropriately sized notched trowel, incorporating any residual surface dust. Wait for the adhesive to partially dry, about 10-20 minutes on absorbent substrates and 40 minutes on non-absorbent substrates. Then proceed to glue the sheets or tiles onto the adhesive, which must still be able to wet the back of the flooring or wall covering. Apply even pressure over the entire surface of the flooring to ensure full contact with the adhesive, massaging from the center outward to improve adhesion and to remove any air bubbles.

OTHER INFORMATION

A few hours before laying, remove the flooring or wall covering to be glued from its packaging, laying it on the floor to reduce its tension and allow it to acclimatize to the working environment. The application and gluing times indicated in the product features correspond to an ambient temperature of +20°C and a relative air humidity of 50%. The product should be stored at the same temperature as the desired room.

INSTRUCTIONS

FOR SAFETY AND DISPOSAL: Consult the relevant safety data sheet before using the product. Gloves are recommended during use. Ventilate the room during and after use. Follow all applicable safety regulations. Do not dispose of any residue in the ground, waterways or drains. To dispose of the product and other waste deriving from the activity, adhere closely to the provisions of Legislative Decree no. 152/2006 and subsequent amendments and additions of the Consolidated Environmental Act (Testo Unico Ambientale). For further information, please contact our Technical Assistance Department. The content of this sheet integrates and replaces the previous version, rendering it null and void.

WARNINGS: The data provided in this data sheet reflects our best theoretical and practical knowledge. However, it is not possible for us to consider every detail, therefore this information should not be considered as binding. In the event of any doubt, please contact our technical offices.